(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 6 January 2005 (06.01.2005)

PCT

(10) International Publication Number WO 2005/001466 A1

G01N 27/82. (51) International Patent Classification7: 27/83

(21) International Application Number:

PCT/GB2004/002590

(22) International Filing Date: 17 June 2004 (17.06.2004)

(25) Filing Language:

(26) Publication Language:

English English

(30) Priority Data: 0314747.7

25 June 2003 (25.06.2003)

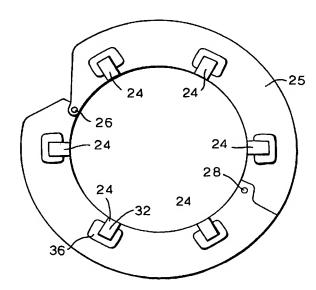
- (71) Applicant (for all designated States except US): AEA TECHNOLOGY PLC [GB/GB]; 329 Harwell, Didcot, Oxfordshire OX011 0QJ (GB).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): BUTTLE, David, John [GB/GB]; 29 Upthorpe Road, Wantage, Oxfordshire OX12 7DF (GB). DALZELL, William [GB/GB]; 21 St. Catherine's Road, Winchester, Hampshire SO23 0PP (GB). THAYER, Peter, John [GB/GB]; 49 Hill View Road, Oxford, Oxfordshire OX2 0DA (GB). BURCH,

Stephen, Frank [GB/GB]; 57 Warmans Close, Wantage, Oxfordshire OX12 9XT (GB). ECKOLD, Geoffrey, Charles [GB/GB]; 1 Mill Lane, East Hendred, Wantage, Oxon OX12 8JS (GB).

- (74) Agents: MANSFIELD, Peter, Turquand et al.: Accentus plc, Patents Dept., 329 Harwell, Didcot, Oxfordshire OX11 0QJ (GB).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: DETECTING FAILURES OF FLEXIBLE MULTISTRAND STEEL STRUCTURES



(57) Abstract: A flexible elongate structure, such as a flexible riser (10), comprising at least one layer (20) of steel wires near the surface which extend at least partly along the length of the structure, can be monitored by inducing a small, alternating magnetic field in the steel wires using an electromagnetic coil, and monitoring the magnetic flux density near the surface of the structure so as to asses the stress and hence detect if any wires have broken. By using an array of stress-measuring electromagnetic probes (24) around the structure some spatial resolution can be provided as to the location of any break in the wires.



WO 2005/001466 A1



European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM,

ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

— of inventorship (Rule 4.17(iv)) for US only

Published:

- with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.